



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBE332A94-3400-03-20

Job Sheet 192000



11803

Part No: RBE332A94-3400-03-20

Job Qty: 5 pcs

Part Name: Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 3/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	5 pcs	3/22/19	3/22/19	0.00	1.00	Waterjet - Flow		2-19/04/03
110	QC 2	5 pcs	3/22/19	3/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2-19/04/03
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

120	NV5000 - 1 - B4B	5 pcs	3/22/19	0.00 5.00	QC 2 - 64	
					QC 2 - 65	
					NV5000 - 1 - B4B	JBD 19/3/24
130	QC 2	5 pcs	3/22/19	0.00 0.00	NV5000 - 2 - B4B	
					QC 2 - 1	n
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 54	
					QC 2 - 56	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
140	QC 8	5 pcs	3/22/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
145	Small Fab - 2 - B4B	5 pcs	3/22/19	0.00 0.50	Small Fab - 1 - B4B	

150 Packaging 3-1 - Stock - B4B 5 pcs	3/22/19	0.00 0.00	Small Fab - 2 - B4B	
			Small Fab - 3 - B4B	
			Small Fab - 4 - B4B	
			Small Fab - 5 - B4B	
			Small Fab - 6 - B4B	
			Small Fab - 7 - B4B	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
160 QC 21 - SA	5 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70

DAG

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9-38

APR 05 2019

Part Op 100 - 1-Cut as per DWG. DWG. Rev: A PROG. Rev: A 2-Deburr if necessary ***Use plastic blocks***
 Descriptions: 120 - 1-Machine as per folio FC706 FOLIO REV: _____ DWG REV: _____ 2-Deburr
 145 - Fill engraving with black paint as per drawing note 7.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8574K85	Clear Polycarbonate Sheet, 48" x 48" x 1/4" Thick	.6800 (.136 ea)	100-Waterjet - Flow - 1	5164483

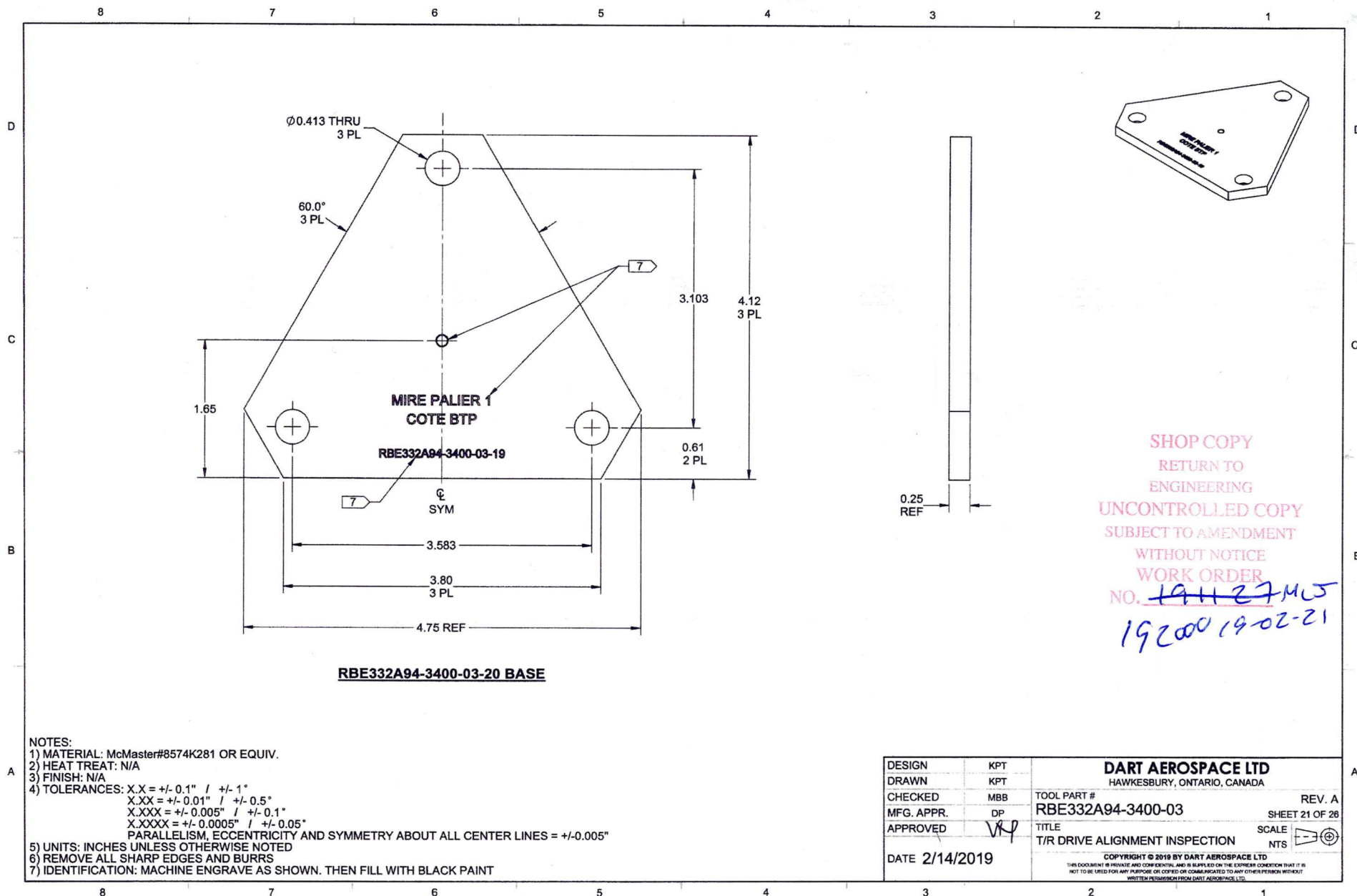
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	8574K85	1	0	0

Part Specifications

Specifications could not be found.

Plex 3/14/19 10:01 AM Dart.lajeunesse.marie



Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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www.dartaero.com

Container No: S165283



Part: RBE332A94-3400-03-20
Job No: 192000

Serial No/Batch: S165283
Revision: A
Inspector:
Exp Date:
Instructions:

Date: 03/22/19



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RBE332A94-3400-03-20

Job Sheet 192000



DAG
21
3-25

Part No: RBE332A94-3400-03-20

Job Qty: 6 pcs

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 3/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	3/22/19	3/22/19	0.00	1.20	Waterjet - Flow		
110	QC 2	6 pcs	3/22/19	3/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

See 2 Hatched



Container No: S165283



Part: RBE332A94-3400-03-20

Job No: 192000

Serial No/Batch: S165283

Revision: A

Inspector:

Exp Date:

Instructions:

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Date: 04/05/19

Plex 4/5/19 10:22 AM dart.leclair.mathieu

120	NV5000 - 1 - B4B	6 pcs	3/22/19	0.00 6.00	QC 2 - 64	
					QC 2 - 65	
					NV5000 - 1 - B4B	
130	QC 2	6 pcs	3/22/19	0.00 0.00	NV5000 - 2 - B4B	
					QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 54	
					QC 2 - 56	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
140	QC 8	6 pcs	3/22/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
145	Small Fab - 2 - B4B	6 pcs	3/22/19	0.00 0.60	Small Fab - 1 - B4B	

					Small Fab - 2 - B4B	MLC
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
150	Packaging 3-1 - Stock - B4B	6 pcs	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B	MLC
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160	QC 21 - SA	6 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	DAS 21 APR 05 2019
					QC 21 - SA - 70	

Part Op **100** - 1-Cut as per DWG. DWG. Rev: _____ PROG. Rev: _____ 2-Debur if necessary ***Use plastic blocks***
 Descriptions: **120** - 1-Machine as per folio FC706 FOLIO REV: _____ DWG REV: _____ 2-Debur
145 - Fill engraving with black paint as per drawing note 7.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8574K85	Clear Polycarbonate Sheet, 48" x 48" x 1/4" Thick	.8160 sf (.136 ea)	100-Waterjet - Flow - 1	

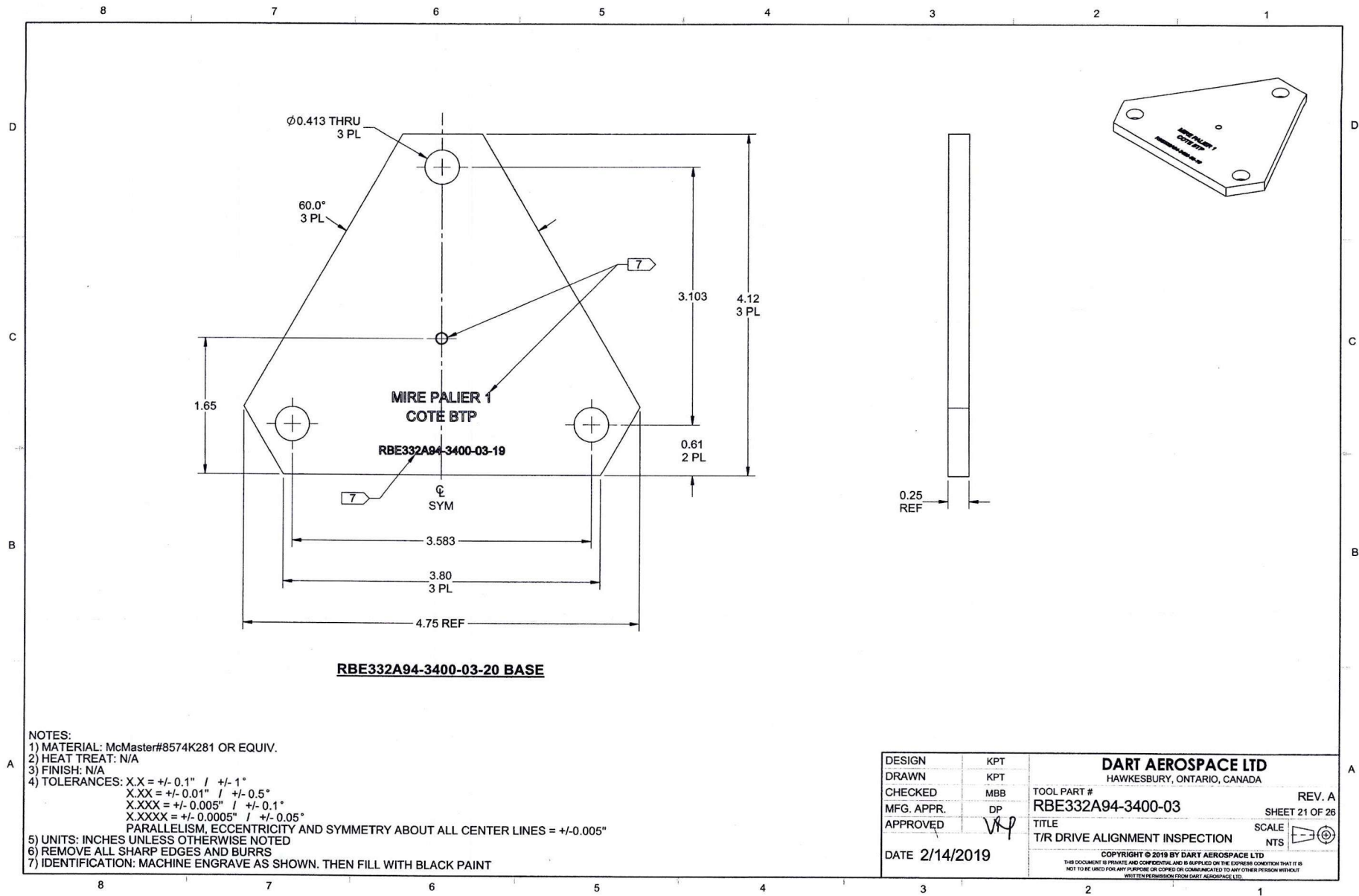
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	8574K85	1	12	0

Part Specifications

Specifications could not be found.

Plex 4/5/19 10:22 AM dart.leclair.mathieu





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Container History for S165283

Change Date	By	Job	Part	Rev	Operation	Material	Chg	Serial No/Batch	Gross	Tare	Net	Len	Qty	Location	Status	Accounting Job	Defect	Type	Last Action	From	Shelf Date	Loaded	Active	Prod
3/22/19 11:50 AM	Conway, Dereck	192000	RBE332A94-3400-03-20		Waterjet - Flow - 1			S165283	0	0	0	0	0	Waterjet - Flow	WIP				Created at Control Panel			No	Yes	
3/22/19 11:50 AM	Conway, Dereck	192000	RBE332A94-3400-03-20		Waterjet - Flow - 1			S165283	0	0	0	0	6	Waterjet - Flow	WIP				Production Recorded at Control Panel			No	Yes	
3/22/19 11:50 AM	Conway, Dereck	192000	RBE332A94-3400-03-20		Waterjet - Flow - 1			S165283	0	0	0	0	6	Waterjet - Flow	Allocated				Production Update	S165281	3/22/19	No	Yes	
3/22/19 11:51 AM	Conway, Dereck	192000	RBE332A94-3400-03-20		Waterjet - Flow - 1			S165283	0	0	0	0	6	QC 2 - 48	Allocated				Loaded to Workcenter	S165281	3/22/19	Yes	Yes	
3/22/19 11:51 AM	Conway, Dereck	192000	RBE332A94-3400-03-20		QC 2			S165283	0	0	0	0	6	QC 2 - 48	Allocated				Record Operation	S165281	3/22/19	No	Yes	
3/22/19 11:51 AM	Conway, Dereck	192000	RBE332A94-3400-03-20		QC 2			S165283	0	0	0	0	6	QC 2 - 48	Allocated				Production Recorded at Control Panel	S165281	3/22/19	No	Yes	
3/22/19 11:51 AM	Conway, Dereck	192000	RBE332A94-3400-03-20		QC 2			S165283	0	0	0	0	6	QC 2 - 48	WIP				Container Full	S165281	3/22/19	No	Yes	
3/24/19 10:56 AM	Bodzaydero, Justin	192000	RBE332A94-3400-03-20		QC 2			S165283	0	0	0	0	6	NV5000 - 1 - B4B	WIP				Loaded to Workcenter	S165281	3/22/19	Yes	Yes	
3/24/19 10:56 AM	Bodzaydero, Justin	192000	RBE332A94-3400-03-20		NV5000 - 1 - B4B			S165283	0	0	0	0	6	NV5000 - 1 - B4B	WIP				Record Operation	S165281	3/22/19	No	Yes	
3/24/19 10:56 AM	Bodzaydero, Justin	192000	RBE332A94-3400-03-20		NV5000 - 1 - B4B			S165283	0	0	0	0	6	NV5000 - 1 - B4B	WIP				Production Recorded at Control Panel	S165281	3/22/19	No	Yes	
3/24/19 10:56 AM	Bodzaydero, Justin	192000	RBE332A94-3400-03-20		NV5000 - 1 - B4B			S165283	0	0	0	0	6	NV5000 - 1 - B4B	WIP				Container Full	S165281	3/22/19	No	Yes	
4/4/19 2:38 PM	Lamarche, Mathieu	192000	RBE332A94-3400-03-20		NV5000 - 1 - B4B			S165283	0	0	0	0	6	QC 2 - 65	WIP				Loaded to Workcenter	S165281	3/22/19	Yes	Yes	
4/4/19 2:38 PM	Lamarche, Mathieu	192000	RBE332A94-3400-03-20		QC 2			S165283	0	0	0	0	6	QC 2 - 65	WIP				Record Operation	S165281	3/22/19	No	Yes	
4/4/19 2:38 PM	Lamarche, Mathieu	192000	RBE332A94-3400-03-20		QC 2			S165283	0	0	0	0	6	QC 2 - 65	WIP				Production Recorded at Control Panel	S165281	3/22/19	No	Yes	
4/4/19 2:38 PM	Lamarche, Mathieu	192000	RBE332A94-3400-03-20		QC 2			S165283	0	0	0	0	6	QC 2 - 65	WIP				Container Full	S165281	3/22/19	No	Yes	
4/4/19 3:15 PM	Auclair, Guillaume	192000	RBE332A94-3400-03-20		QC 2			S165283	0	0	0	0	6	QC 8 - 8	WIP				Loaded to Workcenter	S165281	3/22/19	Yes	Yes	
4/4/19 3:15 PM	Lacombe, Maxime	192000	RBE332A94-3400-03-20		QC 2			S165283	0	0	0	0	5	QC 8 - 8	WIP				Scrap from Container	S165281	3/22/19	Yes	Yes	
4/4/19 3:16 PM	Auclair, Guillaume	192000	RBE332A94-3400-03-20		QC 8			S165283	0	0	0	0	5	QC 8 - 8	WIP				Record Operation	S165281	3/22/19	No	Yes	
4/4/19 3:16 PM	Auclair, Guillaume	192000	RBE332A94-3400-03-20		QC 8			S165283	0	0	0	0	5	QC 8 - 8	WIP				Production Recorded at Control Panel	S165281	3/22/19	No	Yes	
4/4/19 3:16 PM	Auclair, Guillaume	192000	RBE332A94-3400-03-20		QC 8			S165283	0	0	0	0	5	QC 8 - 8	WIP				Container Full	S165281	3/22/19	No	Yes	



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Container Trace

S165283 Container Trace - Upstream

Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S165281	S164483	Stock	8574K85	Receive sf	100	3/22/2019 11:48 AM	0.8160	sf	WA001-24	S164483				
S165283	S165281	Allocated	8574K85	Waterjet - Flow - 1	100	3/22/2019 11:50 AM	0.8160	sf	Waterjet - Flow	S164483	192000	Waterjet - Flow		

S165283 Details

Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By	Job No	Location	Serial No/Batch
RBE332A94-3400-03-20	QC 8		WIP	5.0000	0.0000	3/22/2019 11:51 AM	Dereck Conway	192000	QC 8 - 8	S165283

Plex 4/5/2019 10:33 AM dart.Lacelle.Linda